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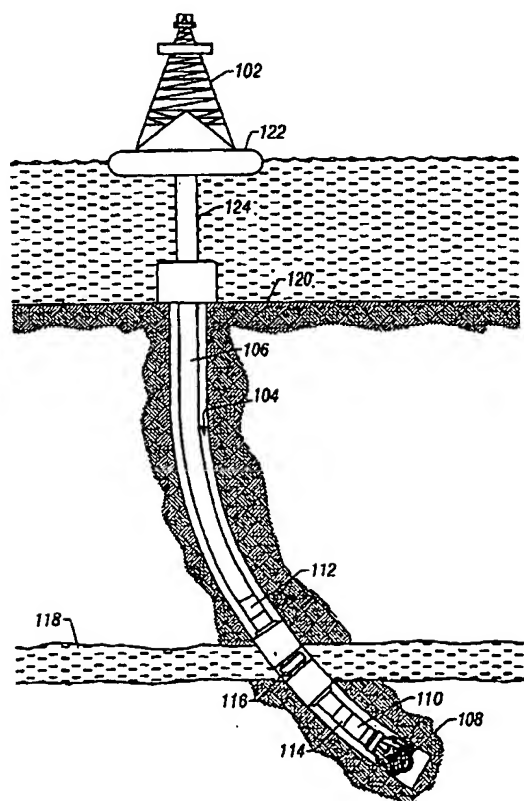
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(54) Title: METHODS TO DETECT FORMATION PRESSURE



(57) Abstract: Methods for estimating formation pressure from data taken during the drawdown cycle are presented. In one aspect, a method of determining a formation pressure during drawdown of a formation comprises sampling fluid from a formation using a downhole tool having a sample volume and a fluid sampling device. At least one time dependent parameter of interest related to the fluid is determined during the drawdown. The at least one time dependent parameter is analyzed using a plurality of calculation techniques to determine the formation pressure. The techniques include (i) a first pressure derivative technique; (ii) a second pressure derivative technique; (iii) a formation rate analysis technique; (iv) a dp/dt -ratio technique; and (v) a stepwise drawdown technique.

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METHODS TO DETECT FORMATION PRESSURE

BACKGROUND OF THE INVENTION

5 Field of the Invention

This invention relates to the testing of underground formations or reservoirs. More particularly, this invention relates to methods for sampling and testing a formation fluid.

10 Description of the Related Art

To obtain hydrocarbons such as oil and gas, boreholes are drilled by rotating a drill bit attached at a drill string end. A large proportion of the current drilling activity involves directional drilling, i.e., drilling deviated and horizontal boreholes to increase the hydrocarbon production and/or to withdraw
15 additional hydrocarbons from the earth's formations. Modern directional drilling systems generally employ a drill string having a bottomhole assembly (BHA) and a drill bit at an end thereof that is rotated by a drill motor (mud motor) and/or by rotating the drill string. A number of downhole devices placed in close proximity to the drill bit measure certain downhole operating
20 parameters associated with the drill string. Such devices typically include sensors for measuring downhole temperature and pressure, azimuth and inclination measuring devices and a resistivity-measuring device to determine the presence of hydrocarbons and water. Additional down-hole instruments, known as logging-while-drilling (LWD) tools, are frequently attached to the

drill string to determine the formation geology and formation fluid conditions during the drilling operations.

Drilling fluid (commonly known as the "mud" or "drilling mud") is pumped into the drill pipe to rotate the drill motor, provide lubrication to various members of the drill string including the drill bit and to remove cuttings produced by the drill bit. The drill pipe is rotated by a prime mover, such as a motor, to facilitate directional drilling and to drill vertical boreholes. The drill bit is typically coupled to a bearing assembly having a drive shaft, which in turn rotates the drill bit attached thereto. Radial and axial bearings in the bearing assembly provide support to the radial and axial forces of the drill bit.

Boreholes are usually drilled along predetermined paths and the drilling of a typical borehole proceeds through various formations. The drilling operator typically controls the surface-controlled drilling parameters, such as the weight on bit, drilling fluid flow through the drill pipe, the drill string rotational speed and the density and viscosity of the drilling fluid to optimize the drilling operations. The downhole operating conditions continually change and the operator must react to such changes and adjust the surface-controlled parameters to optimize the drilling operations. For drilling a borehole in a virgin region, the operator typically has seismic survey plots which provide a macro picture of the subsurface formations and a pre-planned borehole path. For drilling multiple boreholes in the same formation, the operator also has information about the previously drilled boreholes in the same formation.

Typically, the information provided to the operator during drilling includes borehole pressure and temperature and drilling parameters, such as Weight-On-Bit (WOB), rotational speed of the drill bit and/or the drill string, and the drilling fluid flow rate. In some cases, the drilling operator also is
5 provided selected information about the bottom hole assembly condition (parameters), such as torque, mud motor differential pressure, torque, bit bounce and whirl etc.

Downhole sensor data are typically processed downhole to some extent
10 and telemetered uphole by sending a signal through the drill string, or by mud-pulse telemetry which is transmitting pressure pulses through the circulating drilling fluid. Although mud-pulse telemetry is more commonly used, such a system is capable of transmitting only a few (1-4) bits of information per second. Due to such a low transmission rate, the trend in the industry has been
15 to attempt to process greater amounts of data downhole and transmit selected computed results or "answers" uphole for use by the driller for controlling the drilling operations.

Commercial development of hydrocarbon fields requires significant
20 amounts of capital. Before field development begins, operators desire to have as much data as possible in order to evaluate the reservoir for commercial viability. Despite the advances in data acquisition during drilling using the MWD systems, it is often necessary to conduct further testing of the hydrocarbon reservoirs in order to obtain additional data. Therefore, after the

well has been drilled, the hydrocarbon zones are often tested with other test equipment.

One type of post-drilling test involves producing fluid from the reservoir, shutting-in the well, collecting samples with a probe or dual packers, reducing pressure in a test volume and allowing the pressure to build-up to a static level. This sequence may be repeated several times at several different depths or point within a single reservoir and/or at several different reservoirs within a given borehole. One of the important aspects of the data collected during such a test is the pressure build-up information gathered after drawing the pressure down. From these data, information can be derived as to permeability, and size of the reservoir. Further, actual samples of the reservoir fluid must be obtained, and these samples must be tested to gather Pressure-Volume-Temperature data and fluid properties such as density, viscosity and composition.

In order to perform these important tests, some systems require retrieval of the drill string from the borehole. Thereafter, a different tool, designed for the testing, is run into the borehole. A wireline is often used to lower the test tool into the borehole. The test tool sometimes utilizes packers for isolating the reservoir. Numerous communication devices have been designed which provide for manipulation of the test assembly, or alternatively, provide for data transmission from the test assembly. Some of those designs include mud-pulse telemetry to or from a downhole microprocessor located within, or associated

with the test assembly. Alternatively, a wire line can be lowered from the surface, into a landing receptacle located within a test assembly, establishing electrical signal communication between the surface and the test assembly. Regardless of the type of test equipment currently used, and regardless of the type of communication system used, the amount of time and money required for retrieving the drill string and running a second test rig into the hole is significant. Further, if the hole is highly deviated, a wire line can not be used to perform the testing, because the test tool may not enter the hole deep enough to reach the desired formation.

10

A more recent system is disclosed in US Patent No. 5,803,186 to Berger et al. The '186 patent provides a MWD system that includes use of pressure and resistivity sensors with the MWD system, to allow for real time data transmission of those measurements. The '186 device allows obtaining static pressures, pressure build-ups, and pressure draw-downs with the work string, such as a drill string, in place. Also, computation of permeability and other reservoir parameters based on the pressure measurements can be accomplished without pulling the drill string.

20

The system described in the '186 patent decreases the time required to take a test when compared to using a wireline. However, the '186 patent does not provide an apparatus for improved efficiency when wireline applications are desirable. A pressure gradient test is one such test wherein multiple pressure tests are taken as a wireline conveys a test apparatus downward through a

borehole. The purpose of the test is to determine fluid density in-situ and the interface or contact points between gas, oil and water when these fluids are present in a single reservoir.

A drawback of the '186 patent, as well as other systems requiring fluid
5 intake, is that system clogging caused by debris in the fluid can seriously impede drilling operations. When drawing fluid into the system, cuttings from the drill bit or other rocks being carried by the fluid may enter the system. The '186 patent discloses a series of conduit paths and valves through which the fluid must travel. It is possible for debris to clog the system at any valve
10 location, at a conduit bend or at any location where conduit size changes. If the system is clogged, it may have to be retrieved from the borehole for cleaning causing enormous delay in the drilling operation. Therefore, it is desirable to have an apparatus with reduced risk of clogging to increase drilling efficiency.

15 Another apparatus and method for measuring formation pressure and permeability is described in U.S. Patent No. 5,233,866 issued to Robert Desbrandes, hereinafter the '866 patent. Figure 1 is a reproduction of a figure from the '866 patent that shows a drawdown test method for determining formation pressure and permeability.

20

Referring to Figure 1, the method includes reducing pressure in a flow line that is in fluid communication with a borehole wall. In Step 2, a piston is used to increase the flow line volume thereby decreasing the flow line pressure. In other tools, such as that described by Michaels et al in U. S. Patent No.

5,377,755, incorporated herein by reference, a pump is used to draw fluid from the formation. The rate of pressure decrease is such that formation fluid entering the flow line combines with fluid leaving the flow line to create a substantially linear pressure decrease. A "best straight line fit" is used to define a straight-line reference for a predetermined acceptable deviation determination. The acceptable deviation 40 shown is 2σ from the straight line. The 2σ interval is fixed and can not be adapted to in-situ downhole conditions. Once the straight-line reference is determined, the volume increase is maintained at a steady rate. At a time t_1 , the pressure exceeds the 2σ limit and it is assumed that the flow line pressure being below the formation pressure causes the deviation. At t_1 , the drawdown is discontinued and the pressure is allowed to stabilize in Step 3. At t_2 , another drawdown cycle is started which may include using a new straight-line reference. The drawdown cycle is repeated until the flow line stabilizes at a pressure twice. Step 5 starts at t_4 and shows a final drawdown cycle for determining permeability of the formation. Step 5 ends at t_5 when the flow line pressure builds up to the borehole pressure P_m . With the flow line pressure equalized to the borehole pressure, the chance of sticking the tool is reduced. The tool can then be moved to a new test location or removed from the borehole.

20

A drawback of the '866 patent is that the time required for testing is too long due to stabilization time during the "mini-buildup cycles." In the case of a low permeability formation, the stabilization may take from tens of minutes to even days before stabilization occurs. One or more cycles following the first

cycle only compound the time problem. Another drawback is the fixed statistical interval of 2σ as in some cases it may be necessary to enlarge or minimize the interval depending on the formation parameter.

5 Whether using wireline or MWD, the formation pressure and permeability measurement systems discussed above measure pressure by drawing down the pressure of a portion of the borehole to a point below the expected formation pressure in one step to a predetermined point well below the expected formation pressure or continuing the drawdown at an established rate until the formation
10 fluid entering the tool stabilizes the tool pressure. Then the pressure is allowed to rise and stabilize by stopping the drawdown. The drawdown cycle may be repeated to ensure a valid formation pressure is being measured, and in some cases lost or corrupted data require retest. This is a time-consuming measurement process.

15 One method for measuring permeability and other parameters of a formation and fluid from such data is described in U.S. Patent No. 5,708,204 issued to Ekrem Kasap, and assigned to Western Atlas, hereinafter the '204 patent and incorporated herein by reference. The '204 patent describes a fluid flow rate analysis method for wireline formation testing tools, from which near-
20 wellbore permeability, formation pressure (p^*), and formation fluid compressibility are readily determined. When a formation rate analysis is performed using a piston to draw formation fluid, both pressure and piston displacement measurements as a function of time are analyzed. Both the drawdown and buildup cycles are used to determine formation properties.

The existing tools typically withdraw a fluid sample at a predetermined drawdown rate without prior knowledge of the formation permeability or the formation pressure, p^* . In many cases, the draw down rate is too fast for the permeability of the formation. This may result in large drawdown differential
5 pressure between the formation tester and the formation. In the low-permeability formations, this may result in excessive buildup time. The excessive buildup time may cause the test to be abandoned and retried costing valuable rig time.

It would be highly desirable to have a method of detecting the formation
10 pressure during the first drawdown (initial test) to speed up the overall test sequence. By detecting the formation pressure during the drawdown, the test sequence may be adapted to more efficiently determine other formation parameters.

15 SUMMARY OF THE INVENTION

The present invention addresses the problems of the prior art by providing multiple techniques for estimating formation pressure from data taken during the drawdown cycle.

20 In one aspect of the present invention, a method of determining a formation pressure during drawdown of a formation, comprises sampling fluid from a formation using a downhole tool. At least one time dependent parameter of interest related to the fluid is determined during the drawdown. The at least one

time dependent parameter is analyzed using a plurality of calculation techniques to determine the formation pressure.

In another aspect of the present invention, a method of determining a formation pressure during drawdown of a formation, comprises sampling fluid
5 from a formation using a downhole tool. A time-dependent pressure is measured in a tool volume during the drawdown. The time dependent pressure is analyzed using at least one pressure derivative to determine the formation pressure.

In yet another aspect, a method of determining a formation pressure during
10 drawdown of a formation, comprises sampling fluid from a formation using a downhole tool. Time dependent sample pressure is measured in a tool volume during drawdown. The time dependent pressures is analyzed to calculate a sample fluid compressibility. A change in sample fluid compressibility is detected and identifies the corresponding measured pressure as the formation
15 pressure.

In another aspect of the present invention, a method of determining a formation pressure during drawdown of a formation, comprises sampling fluid from a formation using a downhole tool. A time-dependent pressure is measured in a tool volume during the drawdown. The time dependent pressure is
20 analyzed at a plurality of different draw-down rates. Ratios of drawdown rates are compared to ratios of pressure derivatives to determine formation pressure.

In another aspect of the present invention, a method of determining a formation pressure during drawdown of a formation, comprises sampling fluid from a formation in a predetermined number of incremental piston displacement

steps using a downhole tool. Time-dependent pressure in a tool volume is measured during a dwell time at each step. The time-dependent pressure at each dwell time is analyzed to detect a pressure buildup during the dwell time and identifying the corresponding tool volume pressure as the formation pressure.

5

Examples of the more important features of the invention thus have been summarized rather broadly in order that the detailed description thereof that follows may be better understood, and in order that the contributions to the art may be appreciated. There are, of course, additional features of the invention that will be described hereinafter and which will form the subject of the claims appended hereto.

BRIEF DESCRIPTION OF THE DRAWINGS

15 For detailed understanding of the present invention, references should be made to the following detailed description of the preferred embodiment, taken in conjunction with the accompanying drawings, in which like elements have been given like numerals, wherein:

Figure 1 is a graphical qualitative representation a formation pressure test using a particular prior art method;

Figure 2 is an elevation view of an offshore drilling system according to one embodiment of the present invention;

Figure 3 shows a portion of drill string incorporating the present invention;

Figure 4 is a system schematic of the present invention;

Figure 5 is an elevation view of a wireline embodiment according to the present invention;

Figure 6 is a schematic diagram of a fast response tool according to one preferred embodiment of the present invention;

5 Figure 7 is a schematic chart showing the use of sample volume pressure derivatives for determining formation pressure according to one preferred embodiment of the present invention;

Figure 8 is a schematic chart showing the use of sample volume compressibility for determining formation pressure according to one preferred
10 embodiment of the present invention; and

Figure 9 is a schematic of a stepwise drawdown technique for determining formation pressure according to one preferred embodiment of the present invention.

15 **DESCRIPTION OF PREFERRED EMBODIMENTS**

Figure 2 is a drilling apparatus according to one embodiment of the present invention. A typical drilling rig 202 with a borehole 204 extending therefrom is illustrated, as is well understood by those of ordinary skill in the art. The drilling rig 202 has a work string 206, which in the embodiment shown
20 is a drill string. The drill string 206 has attached thereto a drill bit 208 for drilling the borehole 204. The present invention is also useful in other types of work strings, and it is useful with a wireline, jointed tubing, coiled tubing, or other small diameter work string such as snubbing pipe. The drilling rig 202 is shown positioned on a drilling ship 222 with a riser 224 extending from the

drilling ship 222 to the sea floor 220. However, any drilling rig configuration such as a land-based rig may be adapted to implement the present invention.

If applicable, the drill string 206 can have a downhole drill motor 210.

5 Incorporated in the drill string 206 above the drill bit 208 is a typical testing unit, which can have at least one sensor 214 to sense downhole characteristics of the borehole, the bit, and the reservoir, with such sensors being well known in the art. A useful application of the sensor 214 is to determine direction, azimuth and orientation of the drill string 206 using an accelerometer or similar
10 sensor. The BHA also contains the formation test apparatus 216 of the present invention, which will be described in greater detail hereinafter. A telemetry system 212 is located in a suitable location on the work string 206 such as above the test apparatus 216. The telemetry system 212 is used for command and data communication between the surface and the test apparatus 216.

15

Figure 3 is a section of drill string 206 incorporating the present invention. The tool section is preferably located in a BHA close to the drill bit (not shown). The tool includes a communication unit and power supply 320 for two-way communication to the surface and supplying power to the downhole
20 components. In one preferred embodiment, the tool requires a signal from the surface only for test initiation. A downhole controller and processor (not shown) carry out all subsequent control. The power supply may be a generator driven by a mud motor (not shown) or it may be any other suitable power source. Also included are multiple stabilizers 308 and 310 for stabilizing the

tool section of the drill string 206 and packers 304 and 306 for sealing a portion of the annulus. A circulation valve disposed preferably above the upper packer 304 is used to allow continued circulation of drilling mud above the packers 304 and 306 while rotation of the drill bit is stopped. A separate vent or
5 equalization valve (not shown) is used to vent fluid from the test volume between the packers 304 and 306 to the upper annulus. This venting reduces the test volume pressure, which is required for a drawdown test. It is also contemplated that the pressure between the packers 304 and 306 could be reduced by drawing fluid into the system or venting fluid to the lower annulus,
10 but in any case some method of increasing the volume of the intermediate annulus to decrease the pressure will be required.

In one embodiment of the present invention an extendable pad-sealing element 302 for engaging the well wall 4 (Figure 1) is disposed between the
15 packers 304 and 306 on the test apparatus 216. The pad-sealing element 302 could be used without the packers 304 and 306, because a sufficient seal with the well wall can be maintained with the pad 302 alone. If packers 304 and 306 are not used, a counterforce is required so pad 302 can maintain sealing engagement with the wall of the borehole 204. The seal creates a test volume at
20 the pad seal and extending only within the tool to the pump rather than also using the volume between packer elements.

One way to ensure the seal is maintained is to ensure greater stability of the drill string 206. Selectively extendable gripper elements 312 and 314 could

be incorporated into the drill string 206 to anchor the drill string 206 during the test. The grippers 312 and 314 are shown incorporated into the stabilizers 308 and 310 in this embodiment. The grippers 312 and 314, which would have a roughened end surface for engaging the well wall, would protect soft
5 components such as the pad-sealing element 302 and packers 304 and 306 from damage due to tool movement. The grippers 312 would be especially desirable in offshore systems such as the one shown in Figure 2, because movement caused by heave can cause premature wear out of sealing components.

10 Figure 4 shows the tool of Figure 3 schematically with internal downhole and surface components. Selectively extendable gripper elements 312 engage the borehole wall 204 to anchor the drill string 206. Packer elements 304 and 306 well known in the art extend to engage the borehole wall 204. The extended packers separate the well annulus into three sections, an
15 upper annulus 402, an intermediate annulus 404 and a lower annulus 406. The sealed annular section (or simply sealed section) 404 is adjacent a formation 218. Mounted on the drill string 206 and extendable into the sealed section 404 is the selectively extendable pad sealing element 302. A fluid line providing fluid communication between pristine formation fluid 408 and tool sensors such
20 as pressure sensor 424 is shown extending through the pad member 302 to provide a port 420 in the sealed annulus 404. The preferable configuration to ensure pristine fluid is tested or sampled is to have packers 304 and 306 sealingly urged against the wall 204, and to have a sealed relationship between the wall and extendable element 302. Reducing the pressure in sealed section

404 prior to engaging the pad 302 will initiate fluid flow from the formation into the sealed section 404. With formation flowing when the extendable element 302 engages the wall, the port 420 extending through the pad 320 will be exposed to pristine fluid 408. Control of the orientation of the extendable
5 element 302 is highly desirable when drilling deviated or horizontal wells. The preferred orientation is toward an upper portion of the borehole wall. A sensor 214, such as an accelerometer, can be used to sense the orientation of the extendable element 302. The extendable element can then be oriented to the desired direction using methods and not-shown components well known in the
10 art such as directional drilling with a bend-sub. For example, the drilling apparatus may include a drill string 206 rotated by a surface rotary drive (not shown). A downhole mud motor (see Figure 2 at 210) may be used to independently rotate the drill bit. The drill string can thus be rotated until the extendable element is oriented to the desired direction as indicated by the sensor
15 214. The surface rotary drive is halted to stop rotation of the drill string 206 during a test, while rotation of the drill bit may be continued using the mud motor of desired.

A downhole controller 418 preferably controls the test. The controller
20 418 is connected to at least one system volume control device (pump) 426. The pump 426 is a preferably small piston driven by a ball screw and stepper motor or other variable control motor, because of the ability to iteratively change the volume of the system. The pump 426 may also be a progressive cavity pump. When using other types of pumps, a flow meter should also be included. A

valve 430 for controlling fluid flow to the pump 426 is disposed in the fluid line 422 between a pressure sensor 424 and the pump 426. A test volume 405 is the volume below the retracting piston of the pump 426 and includes the fluid line 422. The pressure sensor is used to sense the pressure within the test volume 404. The sensor 424 is connected to the controller 418 to provide the feedback data required for a closed loop control system. The feedback is used to adjust parameter settings such as a pressure limit for subsequent volume changes. The downhole controller should incorporate a processor (not separately shown) for further reducing test time, and an optional database and storage system could be incorporated to save data for future analysis and for providing default settings.

When drawing down the sealed section 404, fluid is vented to the upper annulus 402 via an equalization valve 419. A conduit 427 connecting the pump 426 to the equalization valve 419 includes a selectable internal valve 432. If fluid sampling is desired, the fluid may be diverted to optional sample reservoirs 428 by using the internal valves 432, 433a, and 433b rather than venting through the equalization valve 419. For typical fluid sampling, the fluid contained in the reservoirs 428 is retrieved from the well for analysis.

A preferred embodiment for testing low mobility (tight) formations includes at least one pump (not separately shown) in addition to the pump 426 shown. The second pump should have an internal volume much less than the internal volume of the primary pump 426. A suggested volume of the second pump is 1/100 the volume of the primary pump. A typical "T" connector

having selection valve controlled by the downhole controller 418 may be used to connect the two pumps to the fluid line 422.

In a tight formation, the primary pump is used for the initial draw down.
5 The controller switches to the second pump for operations below the formation pressure. An advantage of the second pump with a small internal volume is that build-up times are faster than with a pump having a larger volume.

Results of data processed downhole may be sent to the surface in order
10 to provide downhole conditions to a drilling operator or to validate test results. The controller passes processed data to a two-way data communication system 416 disposed downhole. The downhole system 416 transmits a data signal to a surface communication system 412. There are several methods and apparatus known in the art suitable for transmitting data. Any suitable system would
15 suffice for the purposes of this invention. Once the signal is received at the surface, a surface controller and processor 410 converts and transfers the data to a suitable output or storage device 414. As described earlier, the surface controller 410 and surface communication system 412 is also used to send the test initiation command.

20

Figure 5 is a wireline embodiment according to the present invention. A well 502 is shown traversing a formation 504 containing a reservoir having gas 506, oil 508 and water 510 layers. A wireline tool 512 supported by an armored cable 514 is disposed in the well 502 adjacent the formation 504.

Extending from the tool 512 are optional grippers 312 for stabilizing the tool 512. Two expandable packers 304 and 306 are disposed on the tool 512 are capable of separating the annulus of the borehole 502 into an upper annulus 402, a sealed intermediate annulus 404 and a lower annulus 406. A selectively
5 extendable pad member 302 is disposed on the tool 512. The grippers 312, packers 304 and 306, and extendable pad element 302 are essentially the same as those described in Figures 3 and 4, therefore the detailed descriptions are not repeated here.

10 Telemetry for the wireline embodiment is a downhole two-way communication unit 516 connected to a surface two-way communication unit 518 by one or more conductors 520 within the armored cable 514. The surface communication unit 518 is housed within a surface controller that includes a processor 412 and output device 414 as described in Figure 4. A typical cable
15 sheave 522 is used to guide the armored cable 514 into the borehole 502. The tool 512 includes a downhole processor 418 for controlling formation tests in accordance with methods to be described in detail later.

The embodiment shown in Figure 5 is desirable for determining contact
20 points 538 and 540 between the gas 506 and oil 508 and between the oil 508 and water 510. To illustrate this application a plot 542 of pressure vs. depth is shown superimposed on the formation 504. The downhole tool 512 includes a pump 426, a plurality of sensors 424 and optional sample tanks 428 as described above for the embodiment shown in Figure 4. These components are used to

measure formation pressure at varying depths within the borehole 502. The pressures plotted as shown are indicative of fluid or gas density, which varies distinctly from one fluid to the next. Therefore, having multiple pressure measurements M_1 - M_n provides data necessary to determine the contact points
5 538 and 540.

Figure 6 shows another preferred embodiment of the present invention wherein packers are not required and the optional storage reservoirs are not used, resulting in a small system volume. A drill string 206 carries downhole components comprising a communication/power unit 612, controller 634, pump
10 608, a valve assembly 610, stabilizers 604, and a piston assembly 614. Piston assembly 614 includes a pad extension piston 622 and a draw down piston 636 arranged in a telescopic fashion. A surface controller sends commands to and receives data from the downhole components. The surface controller comprises a two-way communications unit 604, a processor 606, and an input-output
15 device 608.

In this embodiment, stabilizers or grippers 604 selectively extend to engage the borehole wall 644 to stabilize or anchor the drill string 206 when the piston assembly 614 is adjacent a formation 118 to be tested. A pad extension
20 piston 622 extends in a direction generally opposite the grippers 604. The pad 620 is disposed on the end of the pad extension piston 622 and seals a portion of the annulus 602 at the port 646. Using either a stepper motor or a spindle motor, the selected motor output shaft is connected to a power transmission device such as a ball screw assembly (BSA) to drive the pad and draw down pistons

622 and 636. A BSA uses circulating ball bearings (typically stainless steel or carbon) to roll along complementary helical grooves of a nut and screw subassembly. The motor output shaft may turn either the nut or screw while the other translates linearly along the longitudinal axis of the screw subassembly.

5 The translating component is connected to a piston, thus the piston is translated along the longitudinal axis of the screw subassembly axis. A spindle motor is a known electrical motor wherein electrical power is translated into rotary mechanical power. Controlling electrical current flowing through motor windings controls the torque and/or speed of a rotating output shaft. A stepper

10 motor is a known electrical motor that translates electrical pulses into precise discrete mechanical movement. The output shaft movement of a stepper motor can be either rotational or linear. Such a system provides precise control of the pad and draw piston positions. Alternatively, if a controllable pump power source such as a spindle or stepper motor is selected, then the piston 622

15 position can be selectable throughout the line of travel for providing precise control of system volume.

The configuration of Figure 6 shows a sensor 606 disposed in the fluid sample reservoir of the piston assembly 614. The sensor senses a desired parameter of interest of the formation fluid such as pressure, and the sensor

20 transmits data indicative of the parameter of interest back to the controller 634 via conductors, fiber optics or other suitable transmission conductor. The controller 634 further comprises a controller processor (not separately shown) that processes the data and transmits the results to the surface via the communications and power unit 612. The location of the sensor 606 in the fluid

sample reservoir 605 of the piston assembly 614 along with the fast response capability of the motor drive previously described provides the ability to have a quick response control loop for pad and piston position. this quick response control may be used control the sampling of fluid to decrease the sampling time
5 required and to enhance the data quality.

In general, the procedures for taking and analyzing fluid sample pressure data, using such tools as described herein, include moving the draw down piston backward thereby increasing the sample volume and reducing the pressure in the sample volume. When sample volume pressure, p , falls below
10 formation pressure, p^* , and permeability is greater than zero, fluid from the formation starts to flow into the sample volume. When $p = p^*$ the flow rate is zero, but gradually increases as p decreases. In actual practice, a finite pressure difference may be required before the wall mud cake starts to slough off the portion of the borehole surface beneath the interior radius of the pad seal. As
15 long as the rate of system-volume-increase (from the piston withdrawal rate) exceeds the rate of fluid flow into the sample volume, pressure in the sample volume will continue to decline. As long as flow from the formation obeys Darcy's law, flow will continue to increase, proportionally to $(p^* - p)$. Eventually, flow from the formation becomes equal to the piston rate, and pressure in the
20 sample volume thereafter remains constant. This is known as "steady state" flow. This is detected when the sample volume pressure remains constant at a constant piston rate. As is known in the art, the sample volume pressure asymptotically approaches this value so that the slope of sample volume pressure vs. time becomes zero at "steady state" flow.

The measurement techniques and methods of the present invention are aimed at detecting formation pressure, p^* , as soon as possible after the sample volume pressure, p , falls below p^* . Multiple analytical techniques are performed on the measured flow and pressure data to detect the formation pressure, p^* . These analytical techniques are described below.

dp/dt technique

As previously described, a typical test sequence includes drawing fluid from the formation by using a draw down piston. The piston displacement and the sample volume pressure are measured with respect to time. Figure 7 shows the typical sample volume pressure 701 plotted with respect to time. The test sequence is started at point 710 with a constant piston draw rate. The pressure decreases at a constant rate, or slope, 715 until the sample pressure passes the formation pressure at 711. Below the formation pressure, the slope 716 continuously changes as formation fluid flows into the sample volume. The pressure curve 701 flattens out as the formation flow rate approaches the sample draw rate. Because the formation flow rate is related to the difference between formation pressure and sample volume pressure, the initial flow rate is small and the change in slope of the pressure-time curve may be undetectable until the sample pressure is significantly below formation pressure. Referring to Figure 7, the first time derivative, dp/dt, 702 of the pressure-time curve 701 is shown. As can be seen on curve 702, changes in slope of pressure curve 701 are more clearly delineated in dp/dt curve 702. The change in slope 710 of pressure curve 701 is clearly indicated by the change from 714 to 713 on curve 702. During the constant draw down portion 715, the corresponding first derivative curve

remains constant. As the slope begins to change as the sample pressure passes formation pressure at 711, the time derivative curve changes at 712. As the slope of the pressure curve continues to change so does the slope of the first derivative curve providing quicker detection of formation pressure p^* . For
5 higher mobility formations, the increase in formation flow rate is relatively quick and the first derivative technique provides a quick and clear indication of formation pressure.

In operation, as the drawdown starts, the pressure begins to decrease from a steady value. The pressure is sampled at a predetermined rate. A first
10 derivative, dp/dt , is calculated for each sample value. A local minimum of dp/dt is determined and set as a reference value, dp/dt_{ref} . If a successive value of dp/dt is less than the reference value, the successive value is set as a new reference value. Simultaneously, each successive value is compared to determine if the value is greater than the reference value plus a predetermined
15 threshold value. The latter condition indicates the formation pressure as is shown schematically in Figure 7.

d^2p/dt^2 Technique

This technique uses the second time derivative of the pressure-time data for detecting formation pressure, p^* . As seen in Figure 7, curve 720 is the
20 second time derivative of pressure-time curve 701. Sections of the pressure-time curve with changing slopes result in peaks 721, 722 of the second time derivative curve 720. The magnitudes of the peaks 721, 722 are related to how quickly the slope of pressure-time curve changes. Note, in Figure 7, that a negative peak 721 is associated with a negative change in slope 710 of the

pressure-time curve 701. In contrast, a positive change in slope, indicated by the flattening of the pressure-time curve at 716, is indicated by a positive peak 722. The magnitude of peak 722 is related to the mobility of the formation, with a higher mobility resulting in a higher peak. Note that the d^2p/dt^2 value between
5 the peaks 721 and 722 are essentially zero because it is the second derivative of a constantly varying signal, as is known in the art. This technique may be implemented by any peak detection algorithm known in the art by looking for a positive going peak after the initiation of the test. If there is noise on the pressure-time data, it will be amplified in the second derivative. The d^2p/dt^2 data
10 may be statistically smoothed using a numerical technique, such as a rolling average of a type known in the art. The data is typically smoothed and a 99 percent confidence interval established about the rolling average. When the rolling average of the d^2p/dt^2 term exceeds the established confidence interval, in a positive direction, the formation pressure, p^* , is indicated.

15

Formation Rate Analysis Technique

Formation Rate Analysis (FRA) as described in the '204 patent to Kasem, takes two effects into account: the compressibility of the fluid and the
20 influx from the formation. As shown in the '204 patent, as long as the sample pressure, p , remains above the formation pressure, p^* , the FRA equations can be simplified to show that the pressure difference between p and p^* is related to the measured change in sample volume and the compressibility, C , of the fluid in the sample chamber. It is clear that C can be calculated using FRA related

equations for compressibility of a fluid in a known volume. Such calculations will show a constant fluid compressibility during the draw-down while $p > p^*$. When sample chamber pressure, p , goes below formation pressure, p^* , formation fluid enters the sample chamber and the compressibility, C , of the sample chamber fluid changes to reflect the addition of the formation fluid. This change in compressibility is an indication of formation pressure, p^* . Figure 8 shows exemplary results of the FRA technique, plotting values of $1/C$ 801 and C 802 versus time, calculated using the sample pressure and sample volume measurements as a function of time. Curve 801 remains flat until sample volume pressure falls below formation pressure, then the compressibility of the combined fluid changes and is detectable at 803 indicating formation pressure. The identical indication can be found when monitoring the inverse function C 802.

The dp/dt technique, the d^2p/dt^2 technique, and the formation rate technique may be performed simultaneously on the same pressure and drawdown rate data.

dp/dt-Ratio Technique

In contrast to the previous methods, the dp/dt-Ratio technique uses different drawdown rates during the drawdown sequence. As shown in the '204 patent, for sample volume pressure, p , above the formation pressure, p^* , the pressure response is related to the draw down rate by;

$$qdd = -CV_{gs} \left(\frac{dp}{dt} \right) \quad (1)$$

where q_{dd} is the drawdown rate, C is the compressibility of the sample volume fluid, V_{sys} is the sample volume, and dp/dt is the first time derivative of the sample pressure. For pressures above the formation pressure, the C and V_{sys} are constant. Therefore, different drawdown rates q_{dd_i} are directly related to
5 corresponding pressure derivatives $(dp/dt)_i$. As long as the pressure, p , is above the formation pressure, p^* , the ratio of different drawdown rates and the ratio of the corresponding pressure derivatives are identical. If there is fluid influx from the formation, the ratio of the pressure derivatives is different than the ratio of the of the drawdown rates. When the ratio of the pressure derivatives deviates
10 from the ratio of the drawdown rates by a predetermined threshold level, the formation pressure is indicated.

Stepwise Drawdown Technique

The Stepwise Drawdown technique performs a stepwise drawdown and
15 analyzes the build-up response to detect formation pressure. The expected maximum overbalance pressure (according to the maximum pressure of the draw-down module) is divided by a predetermined number of drawdown steps to estimate a pressure difference per step, thereby generating a drawdown distance for moving the drawdown piston for each step. During the drawdown
20 the pump is under pressure control until a target pressure is reached. Subsequently, the pump is set under position control. The drawdown piston is moved the predetermined distance for each step with a predetermined dwell time at each step. After each piston movement, the pressure is measured at a predetermined sampling rate and the pressure response is analyzed during the

5 dwell time. Depending on whether the actual pressure is below formation pressure or not, the pressure response will be a build-up or a constant value. The initial pressure, after each piston movement, is established as a reference value. A build-up above the reference value plus a predetermined threshold value is a clear indication that the formation pressure has already been passed, while a constant value leads to the next drawdown step. This is illustrated in Figure 9, where steps 901A,B,C indicate movement of a drawdown piston in substantially equal draw down steps. The corresponding pressure curve 905 show corresponding constant pressure responses for steps 902 and 903. Step 904, however, shows a build-up pressure response indicating the formation pressure has been passed. The corresponding step reference value is identified as the formation pressure. The resolution of the steps determines the resolution with which the formation pressure may be determined.

15 The estimated value of formation pressure determined from each of the aforementioned techniques may differ due to the sensitivity of the technique to various properties, such as formation permeability and formation fluid viscosity. The ratio of permeability to viscosity is often referred to as mobility and indicates the ease with which a formation produces fluid at a given pressure difference. For example, a high mobility will exhibit a quick build-up pressure that is easily detected by the dp/dt technique. For low mobilities, the d^2p/dt^2 technique tends to provide better indications. Algorithms and decision rules may be developed and programmed into the downhole processors of any of the
20 aforementioned tools to compare the multiple values determined by the multiple

techniques to provide an improved formation pressure sooner in the formation test than has been previously available. The formation pressure, so determined, may then be used for the remainder of the formation testing sequence. Alternatively, the downhole determined values may be communicated via any
5 of the telemetry schemes described to a surface processor for further processing.

The foregoing description is directed to particular embodiments of the present invention for the purpose of illustration and explanation. It will be
10 apparent, however, to one skilled in the art that many modifications and changes to the embodiment set forth above are possible without departing from the scope of the invention. It is intended that the following claims be interpreted to embrace all such modifications and changes.

What is claimed is:

- 1 1. A method of determining a formation pressure during drawdown of a
2 formation, comprising;
3 a. sampling fluid from a formation using a downhole tool;
4 b. determining at least one time dependent parameter of interest
5 related to the fluid during said drawdown; and
6 c. analyzing said at least one time dependent parameter using at
7 least one calculation technique to determine said formation
8 pressure.
- 1 2. The method of claim 1, wherein the at least one time dependent
2 parameter of interest is at least one of (i) a fluid sample pressure; and (ii)
3 a fluid drawdown rate.
- 1 3. The method of claim 1 wherein the plurality of calculation techniques
2 are chosen from a group consisting of: (i) a first pressure derivative
3 technique; (ii) a second pressure derivative technique; (iii) a formation
4 rate analysis technique; (iv) a dp/dt -ratio technique; and (v) a stepwise
5 drawdown technique.
- 1 4. The method of claim 3, wherein the first pressure derivative technique
2 comprises;
3 i. measuring a fluid pressure at a predetermined sample rate;

- 4 ii. calculating a first pressure derivative for each successive
- 5 pressure sample;
- 6 iii. setting the initial first pressure derivative value as a reference
- 7 value;
- 8 iv. comparing each successive first pressure derivative value to the
- 9 reference value and replacing said reference value with said
- 10 successive pressure derivative value if said successive pressure
- 11 derivative value is less than said reference value; and
- 12 v. simultaneously comparing each successive pressure derivative
- 13 value to the reference value plus a predetermined threshold value
- 14 and identifying the corresponding measured pressure as the
- 15 formation pressure when said pressure derivative value is
- 16 greater than said reference value plus said threshold value.

- 1 5. The method of claim 3, wherein the second pressure derivative
- 2 technique comprises;
- 3 i. measuring a fluid pressure at a predetermined sample rate;
- 4 ii. calculating a second pressure derivative value for each
- 5 successive pressure sample;
- 6 iii. filtering said calculated second pressure derivative values and
- 7 establishing a confidence level about a substantially constant
- 8 second derivative value;
- 9 iv. detecting a first peak from said substantially constant value, said
- 10 first peak having a value less than said substantially constant

11 value plus said confidence level and indicative of initiation of a
12 formation test;

13 v. detecting a second peak from said substantially constant value,
14 said second peak having a value greater than said substantially
15 constant value plus said confidence level and identifying the
16 corresponding measured pressure as the formation pressure.

1 6. The method of claim 3, wherein the formation rate analysis technique
2 comprises;

3 i. measuring a fluid pressure and a corresponding drawdown flow
4 rate at a predetermined sample rate;

5 ii. calculating a sample volume compressibility corresponding to
6 said fluid pressure and drawdown flow rate; and

7 iii. determining when said calculated compressibility deviates from
8 a substantially constant value by a predetermined threshold value
9 and identifying said corresponding pressure as the formation
10 pressure.

1 7. The method of claim 3, wherein the dp/dt-ratio technique comprises;

2 i. measuring a first fluid pressure at a corresponding first
3 drawdown flow rate;

4 ii. calculating a first derivative of said first fluid pressure;

5 iii. measuring a second fluid pressure at a second drawdown flow
6 rate;

- 7 iv. calculating a first derivative of said second fluid pressure
- 8 v. calculating a first ratio of said first derivative of said first
- 9 pressure to said first derivative of said second pressure;
- 10 vi. calculating a second ratio of said first drawdown flow rate to said
- 11 second drawdown rate;
- 12 vii. dividing said first ratio by said second ratio to generate a
- 13 reference value;
- 14 viii. measuring at least one third fluid pressure at at least one third
- 15 drawdown flow rate;
- 16 ix. calculating a first derivative of said at least one third fluid
- 17 pressure;
- 18 x. calculating at least one third ratio of said first derivative of any
- 19 previous pressure to said first derivative of said third pressure;
- 20 xi. calculating at least one fourth ratio of any corresponding
- 21 previous drawdown rate to said at least one third drawdown rate;
- 22 xii. dividing said third ratio by said fourth ratio to generate a result;
- 23 xiii. comparing said result to said reference value; and
- 24 xiv. identifying said at least one third pressure as the formation
- 25 pressure when said result deviates from said reference value by
- 26 more than a threshold value.

- 1 8. The method of claim 3, wherein the stepwise drawdown technique
- 2 comprises;

- 3 i. generating a predetermined drawdown distance having a
4 predetermined dwell time;
- 5 ii. sequentially moving a drawdown piston the predetermined
6 drawdown distance;
- 7 iii. measuring a sample volume pressure at a predetermined rate
8 during the corresponding dwell time;
- 9 iv. setting said first sample pressure as a reference value;
- 10 v. comparing subsequent measured pressure values to said
11 reference value and determining when said measured value
12 exceeds said reference value by a predetermined threshold value
13 indicating said reference value as said formation pressure.

1 9. The method of claim 1, wherein each of the at least one calculation
2 techniques generates a corresponding estimate of the formation pressure.

1 10. The method of claim 8, wherein each of the corresponding estimates
2 may be processed using a set of decision rules to provide the formation
3 pressure.

1 11. A method of determining a formation pressure during drawdown of a
2 formation, comprising;
3 a. sampling fluid from a formation using a downhole tool;
4 b. measuring time dependent pressure in a tool volume during said
5 drawdown; and

- 6 c. analyzing said time dependent pressure using at least one
7 pressure derivative to determine said formation pressure.

1 12. The method of claim 11 wherein the at least one pressure derivative are
2 chosen from a group consisting of: (i) a first pressure derivative technique; and
3 (ii) a second pressure derivative technique.

1 13. The method of claim 12, wherein the first pressure derivative technique
2 comprises;
3 i. measuring a fluid pressure at a predetermined sample rate;
4 ii. calculating a first pressure derivative for each successive
5 pressure sample;
6 iii. setting the initial first pressure derivative value as a reference
7 value;
8 iv. comparing each successive first pressure derivative value to the
9 reference value and replacing said reference value with said
10 successive pressure derivative value if said successive pressure
11 derivative value is less than said reference value; and
12 v. simultaneously comparing each successive pressure derivative
13 value to the reference value plus a predetermined threshold value
14 and identifying the corresponding measured pressure as the
15 formation pressure when said pressure derivative value is
16 greater than said reference value plus said threshold value.

- 1 14. The method of claim 12, wherein the second pressure derivative
2 technique comprises;
- 3 i. measuring a fluid pressure at a predetermined sample rate;
- 4 ii. calculating a second pressure derivative value for each
5 successive pressure sample;
- 6 iii. filtering said calculated second pressure derivative values and
7 establishing a confidence level about a substantially constant
8 second derivative value;
- 9 iv. detecting a first peak from said substantially constant value, said
10 first peak having a value less than said substantially constant
11 value plus said confidence level and indicative of initiation of a
12 formation test;
- 13 v. detecting a second peak from said substantially constant value,
14 said second peak having a value greater than said substantially
15 constant value plus said confidence level and identifying the
16 corresponding measured pressure as the formation pressure.
- 1 15. A method of determining a formation pressure during drawdown of a
2 formation, comprising;
- 3 a. sampling fluid from a formation using a downhole tool;
- 4 b. measuring time dependent pressure in a tool volume during the
5 drawdown;
- 6 c. analyzing said time dependent pressures to calculate a sample
7 fluid compressibility; and

8 d. detecting a change in sample fluid compressibility and
9 identifying the corresponding measured pressure as the
10 formation pressure.

1 16. A method of determining a formation pressure during drawdown of a
2 formation, comprising;
3 a. sampling fluid from a formation in a predetermined number of
4 incremental steps using a downhole tool;
5 b. measuring time-dependent pressure in a tool volume during a
6 dwell time at each step; and
7 c. analyzing said time-dependent pressure at each dwell time to
8 detect a pressure buildup during said dwell time and identifying
9 the corresponding tool volume pressure as the formation
10 pressure.

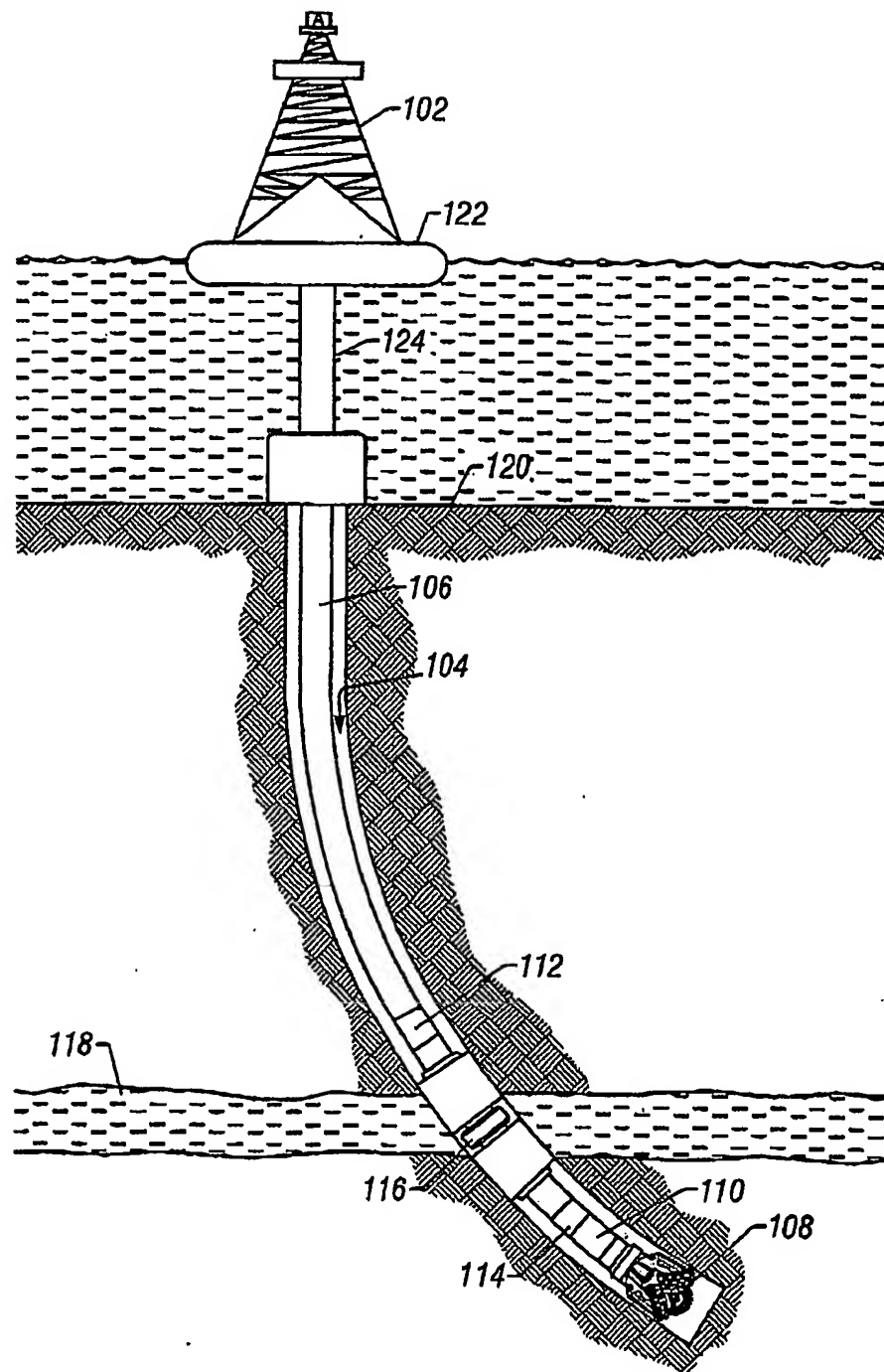


FIG. 1

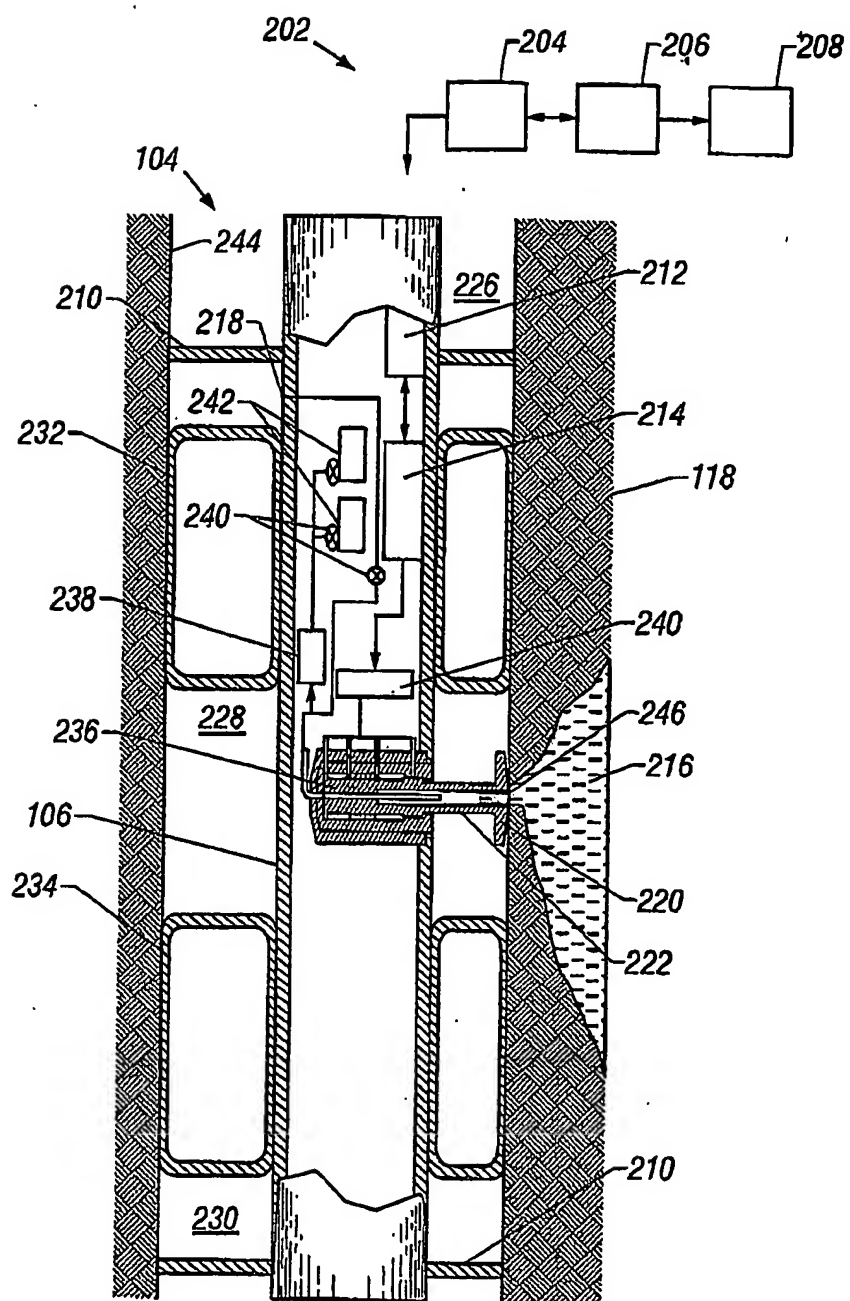


FIG. 2

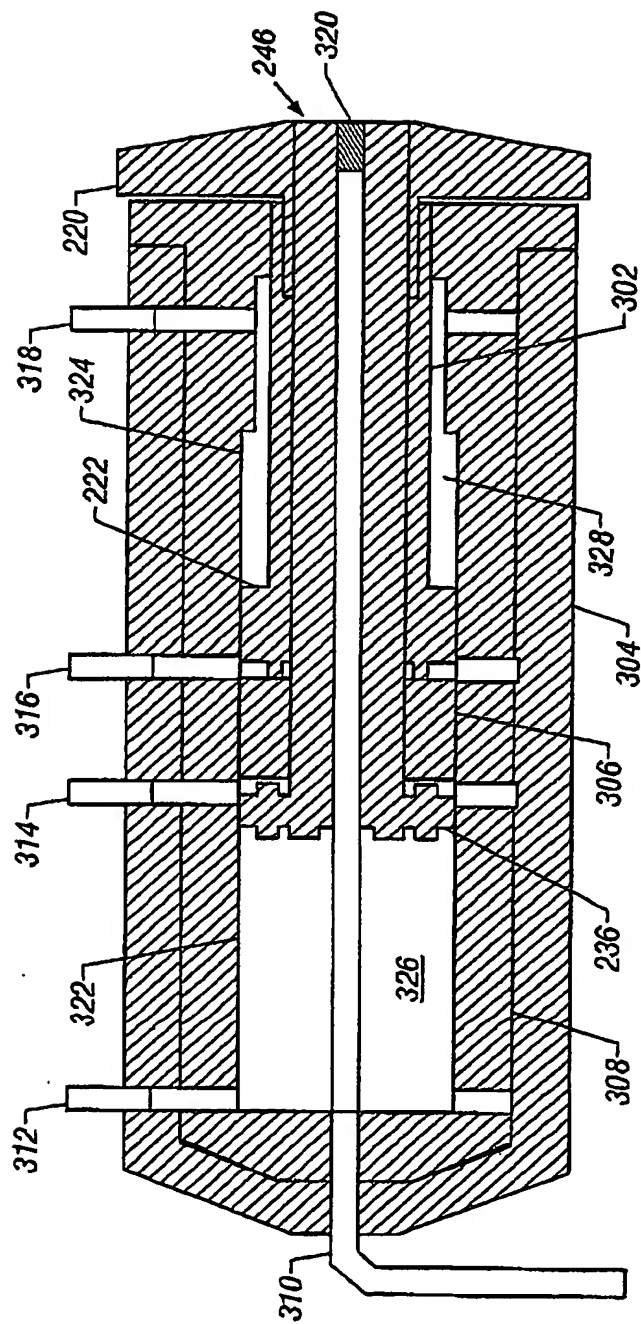


FIG. 3

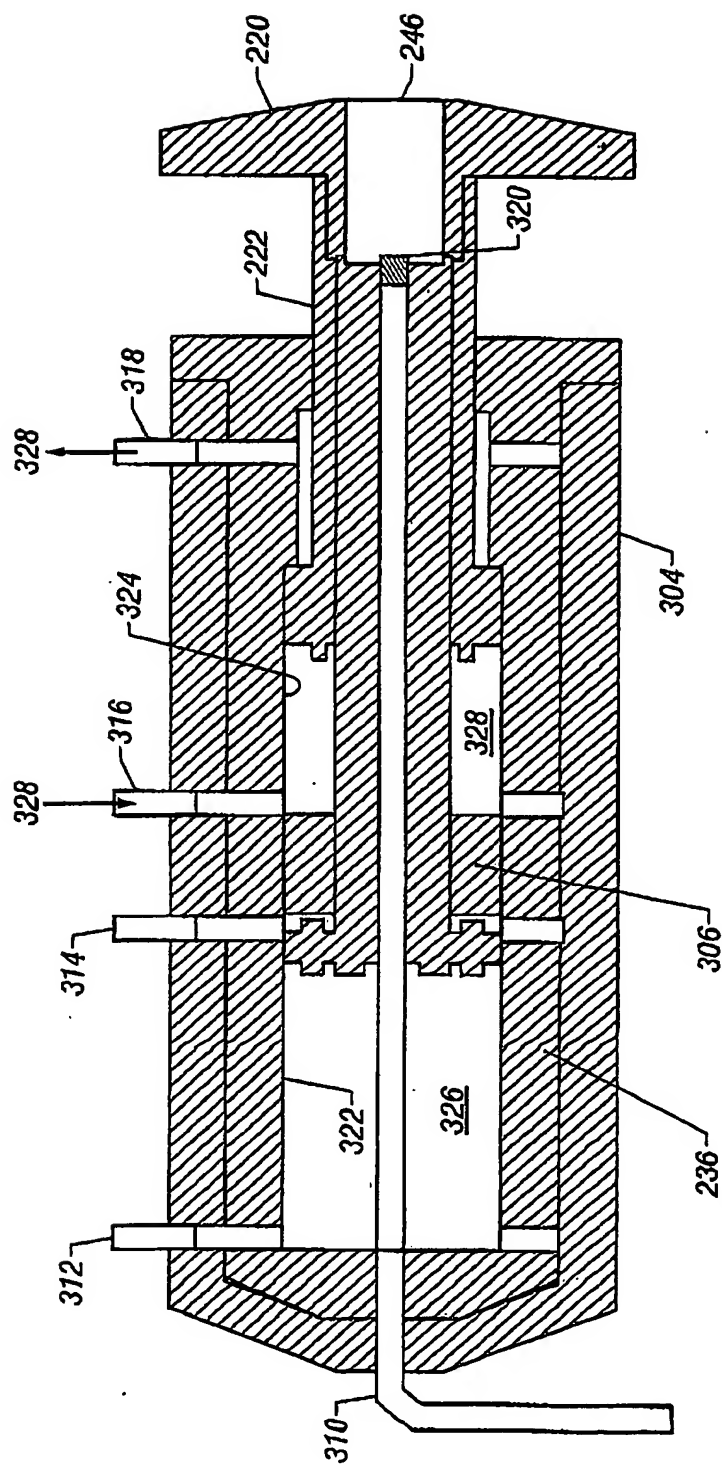


FIG. 4

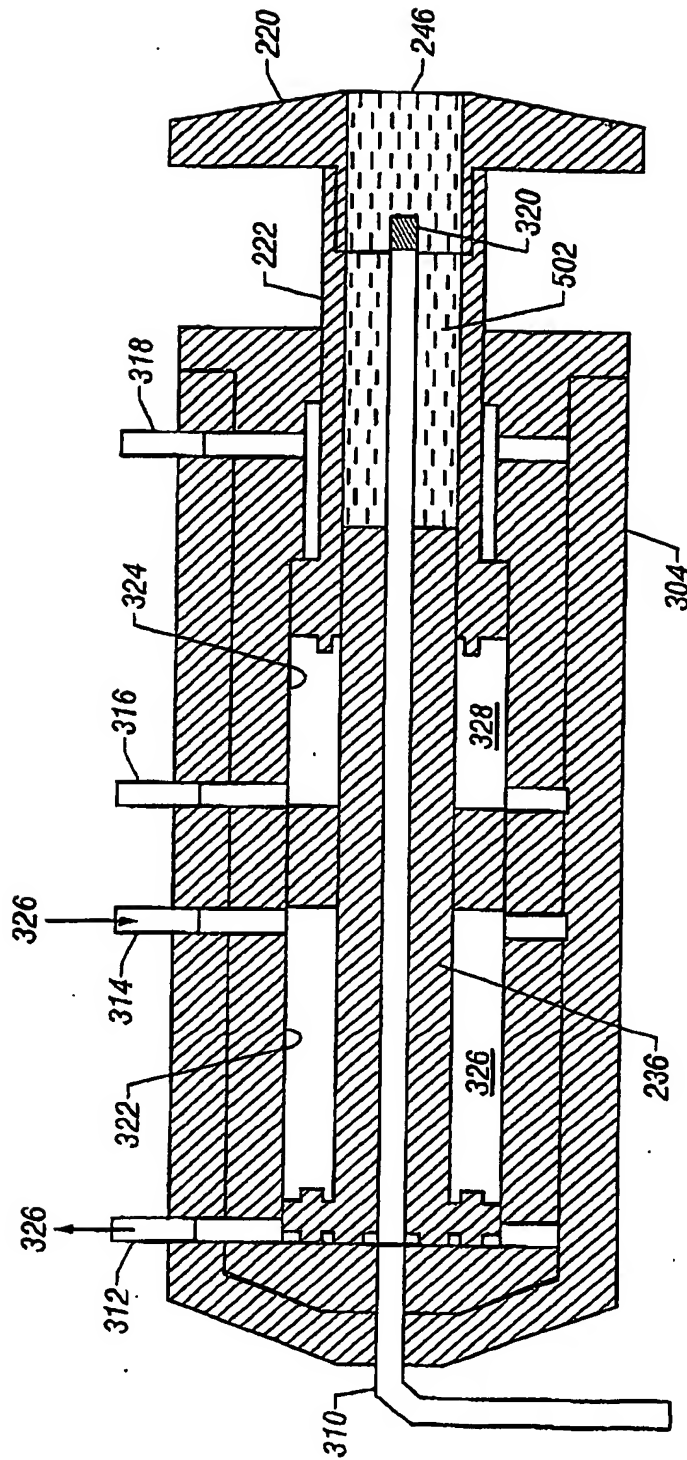


FIG. 5

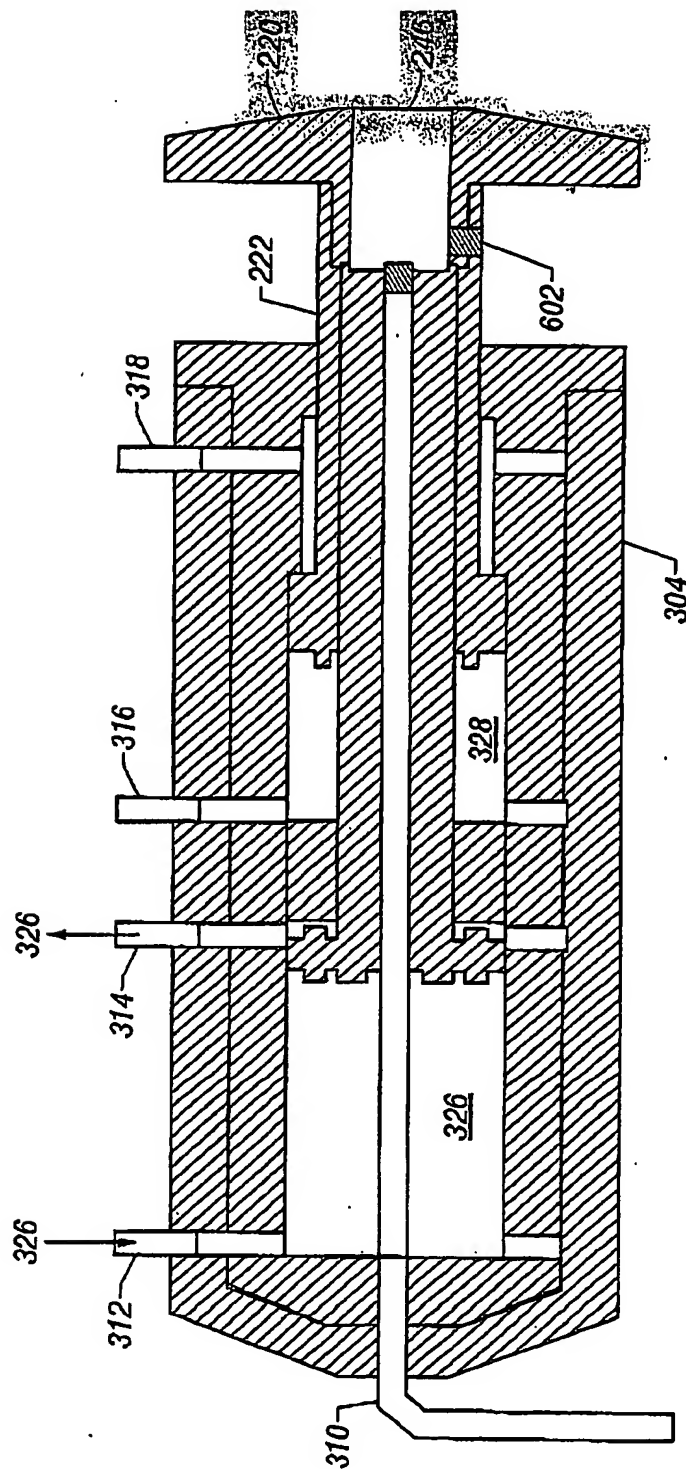


FIG. 6

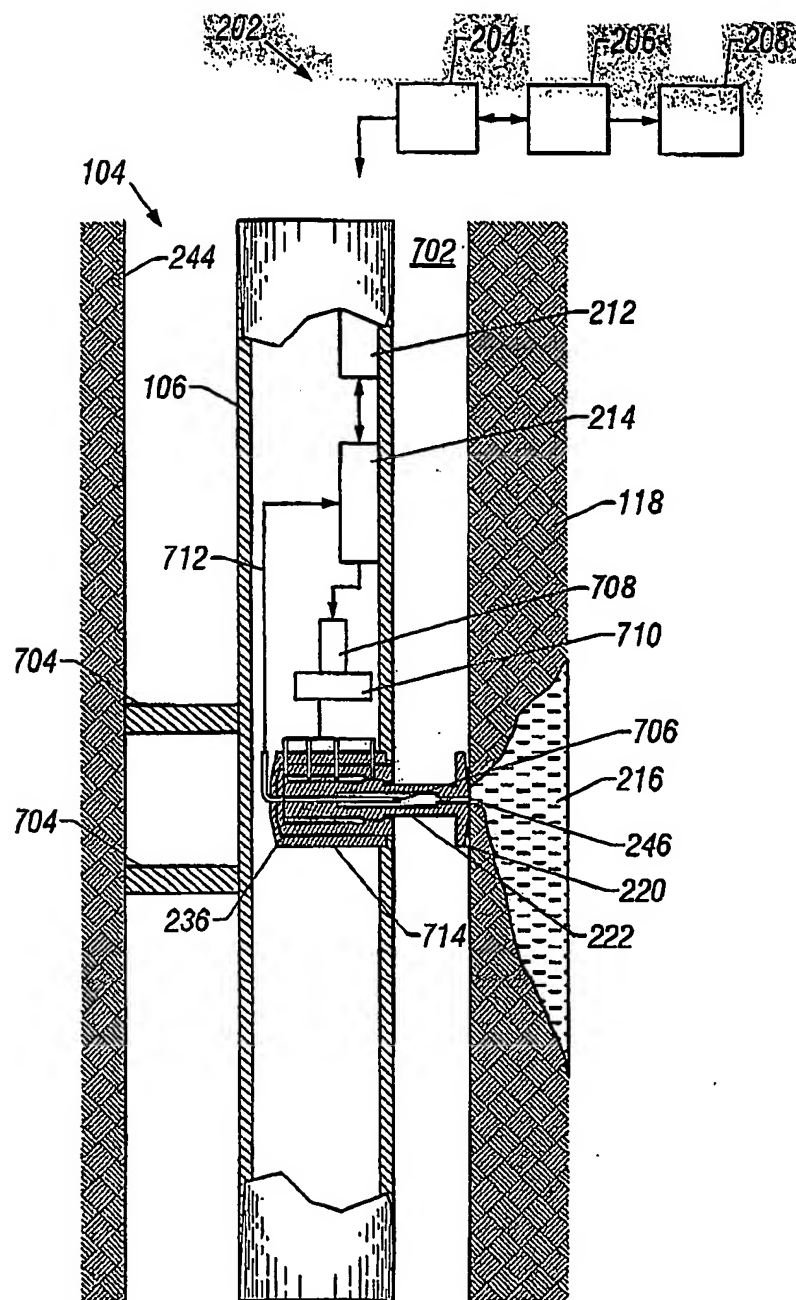


FIG. 7

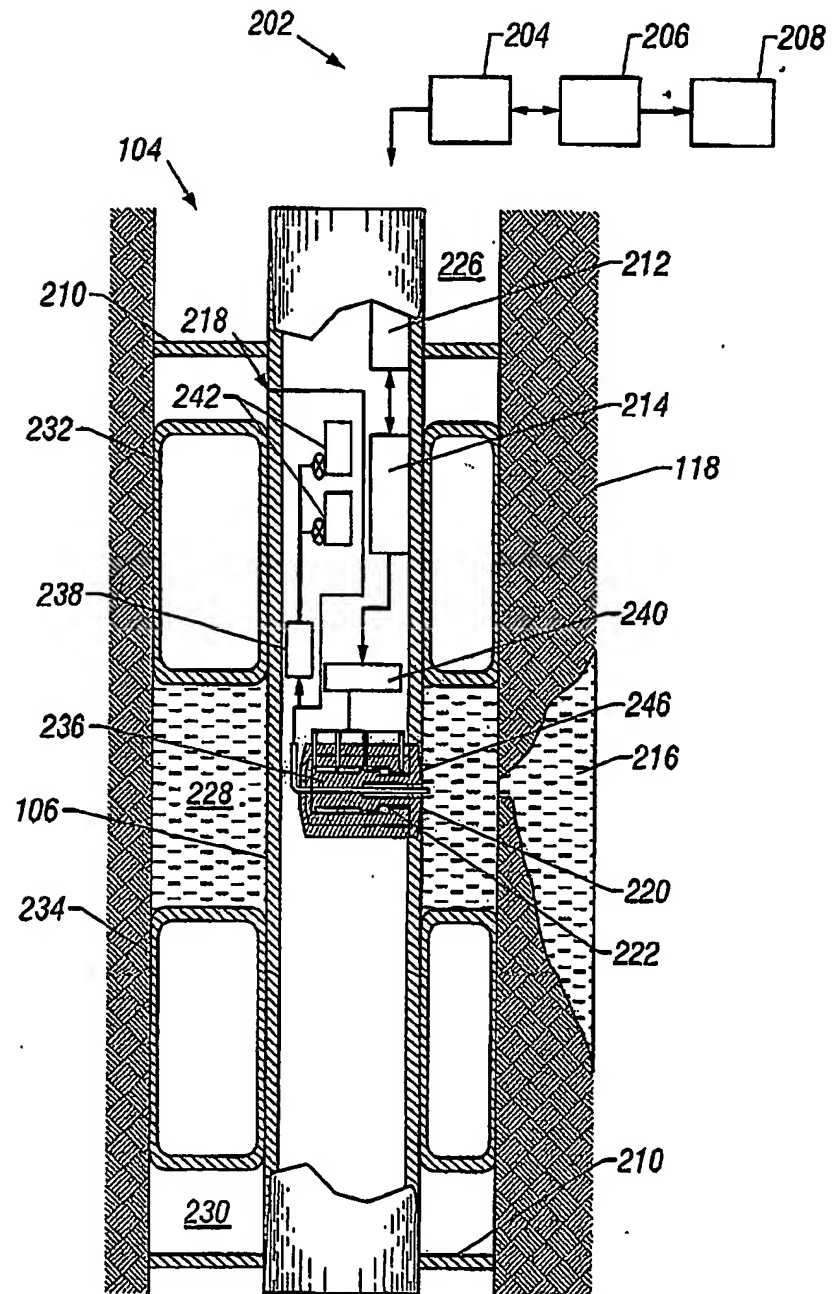


FIG. 8

Improved Draw Down System and Method for a Down Hole Formation Pressure Measurement System

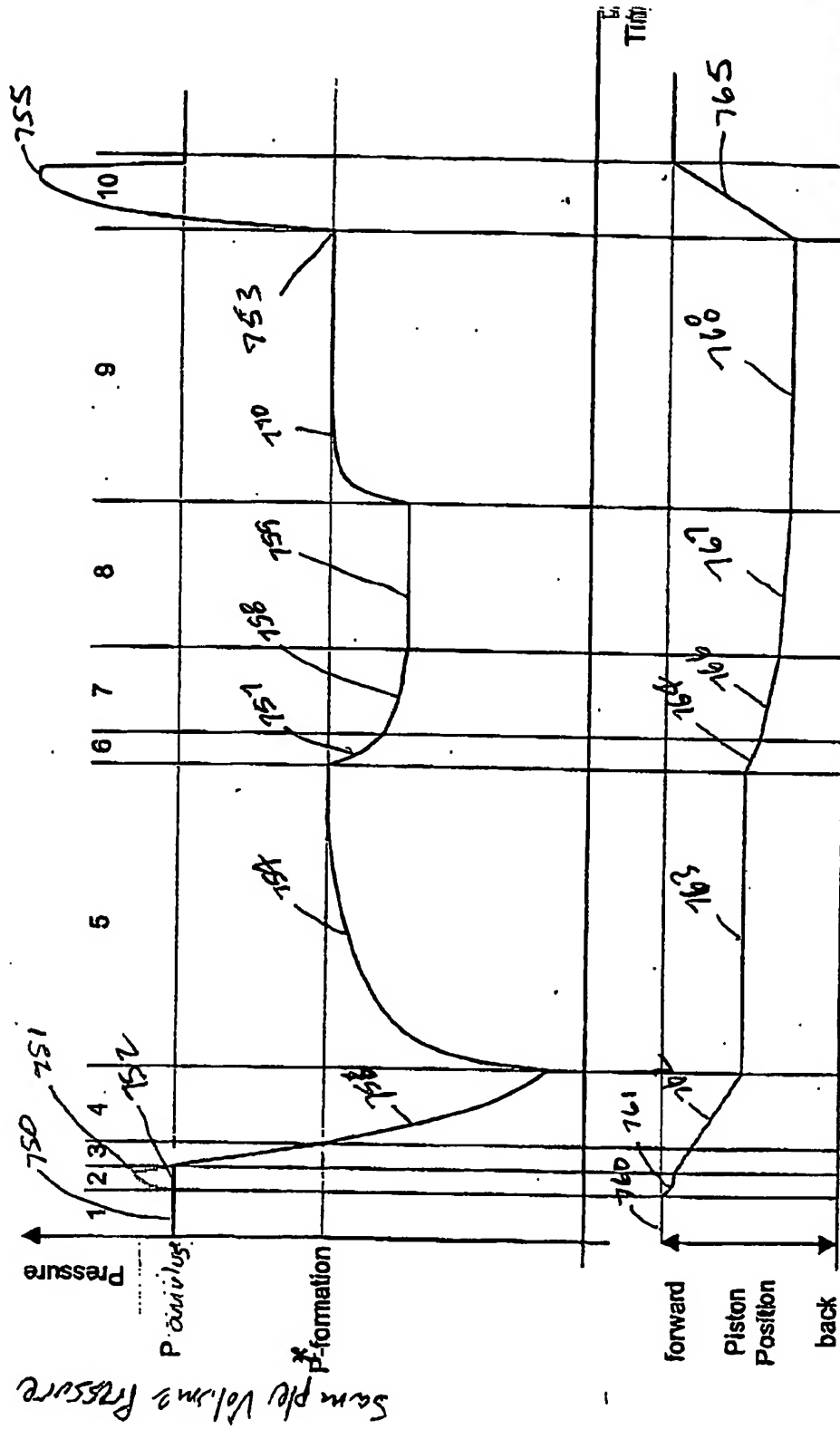


Figure 1 of 2

FIG. 9

Improved Draw Down System and Method for a Down Hole Formation Pressure Measurement System

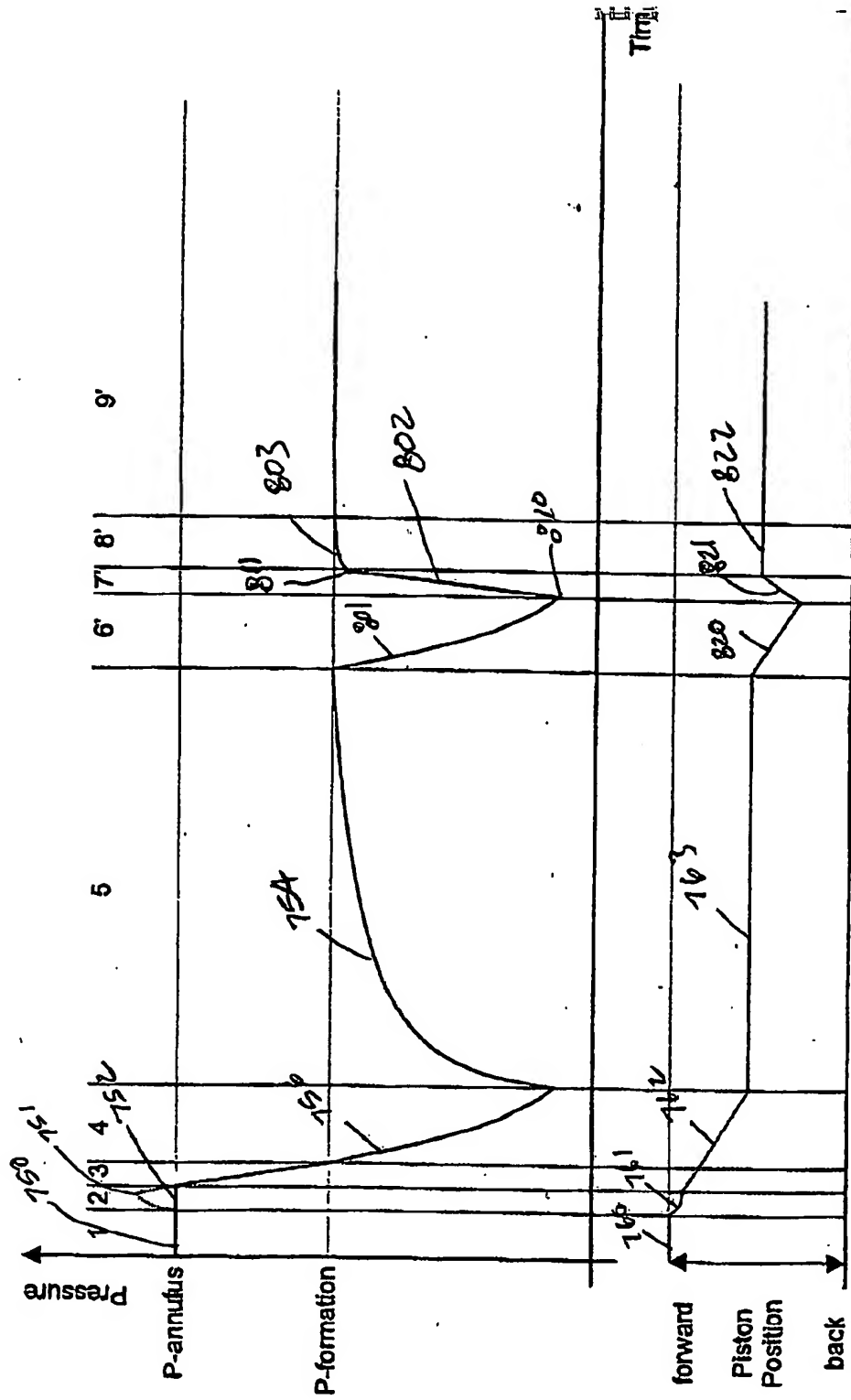


FIG 10

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